

7 removing said shrinkage suppression sheet by spraying at least one of
8 ceramic powder and water together with compressed air onto said shrinkage
9 suppression sheet on the at least one face of said green sheet laminated body
10 after firing;

11 wherein said ceramic powder is made from a material which is the
12 same as a material used in said shrinkage suppression sheet.

1 9. (Twice Amended) A method for manufacturing a multi-layered
2 ceramic substrate, said method comprising the steps of:

3 forming a shrinkage suppression sheet on two faces of an unfired green
4 sheet laminated body;

5 firing said green sheet laminated body; and

6 removing said shrinkage suppression sheet by spraying at least one of
7 water, ceramic powder, and a mixture of ceramic powder and water together
8 with compressed air onto at least one of the two faces of said green sheet
9 laminated body, after firing;

10 wherein said ceramic powder is made from a material which is the same
11 as a material used in said shrinkage suppression sheet.